



Base & Cap System Painted & Anodized Finish - 10 Year Warranty

The Base & Cap is available in powder coated medium architectural bronze paint and clear satin anodized.

Paint Finish: The Powder Coated Finish is adequate to meet AAMA 2603-2003-02 for exterior applications from residential to medium commercial. The Interpon D1010 coating, provided by Akzo Nobel, offers good performance in moderate UV environments but is not suitable for ocean side applications.

Clear Satin Anodized Finish: The Anodized Finish conforms to

- Finish Code 518, Clear, .40 Min Mils, 10 Minutes, Class 2, 204R1 •

Finish meets standard medium commercial requirements, offering good performance in moderate UV, not suitable for ocean side.

While Sundance Supply, LLC warranties finishes for a specified amount of years, many more years of service life should be expected. Interpon paint and anodize finishes are tested in the most extreme conditions possible for adhesion, chalk, fade and gloss (the primary things warranted in aluminum extrusion finishes.) Unless a particular project is in an extreme environment, expect the finish to last several years beyond the warranty period.

Sundance Supply, LLC does not have control over maintenance, location, use, etc. of our finishes and for that reason, cannot issue warranties beyond a guaranteed service-life timeframe.

In order to maintain the original beauty, even these highly durable finishes need to be cleaned occasionally. When selecting a cleaning solution use mild soap solutions, avoid using strong acid or alkali cleaners as they may damage the finish.

Should failure occur simply provide us photos. Upon review of the photos, and the local conditions, send a sample to Sundance Supply, LLC. If the finish is substandard and is within the 10 year period, new material will be sent to the customer. Customer pays freight.

Mill Finish Aluminum (Raw Aluminum) - No Finish: Fine for commercial greenhouses

- Discolor, Stain & Corrosion Potential: All raw metals oxidize when exposed to the atmosphere.

Raw aluminum forms a dull grayish coating and is not easy to clean.

- When exposed to the outside environment mill finish will generally “oxide” to a uniform gray appearance.
- Mill finish aluminum will stain when moisture is trapped against it.

Also, bare aluminum against unfinished steel is a corrosion issue, in a pool enclosure this and pool chemicals can have a rather adverse effect. Always use galvanized steel or aluminum frame material. Kindly keep above in mind when choosing the color of your install system.

Bronze and Anodized finishes eliminate these issues.